



# The 5th Annual Northwest Indiana Housing Summit Conference

*"Keepers of the Dream: Providing Resources to Building Better Communities"*

Friday, June 5, 2009 | Radisson Hotel at Star Plaza | Merrillville, Indiana

## EXHIBITOR BOOTH FORM

**Register by FAX or MAIL**

Thank you for supporting and participating in the NWI Housing Summit Conference. To reserve a booth, please fill in your information below. A table with table covering and a skirt will be made available. Your organization may begin setup as early as Thursday at 4:00 p.m. Please return this form with appropriate cost no later than **Monday, June 1, 2009**. If you have any question, contact [Heather Hiller](#) or [Sharron Liggins](#) at (219) 881-5075.

CONTACT PERSON \_\_\_\_\_

ORGANIZATION \_\_\_\_\_

ADDRESS \_\_\_\_\_

CITY \_\_\_\_\_ STATE \_\_\_\_\_ ZIP CODE \_\_\_\_\_

PHONE (\_\_\_\_\_) \_\_\_\_\_ FAX (\_\_\_\_\_) \_\_\_\_\_

E-MAIL \_\_\_\_\_@\_\_\_\_\_. \_\_\_\_\_

**FAX NUMBER: (219) 881-5085**

**Exhibitor Booth Fees:** (Please mark the appropriate box)

\$150 (Non-Profit)

\$300 (For-Profit)

Special Accommodation Needed: \_\_\_\_\_

MAKE CHECKS PAYABLE TO: CoC of NWI - NWI HOUSING SUMMIT CONFERENCE

MAIL TO: CoC of NWI c/o NWI HOUSING SUMMIT CONFERENCE  
PO Box 12156  
Merrillville, Indiana 46410